



Machine:	Continious batch washer (CBW) or wash extractor (WE)
Detergent:	Powder detergent
Product:	Mats
Load:	100 %
Water:	Soft water
Process:	2-bath

Processing steps	Time	Temperature	Ratio	Product	Dosage
Pre wash	3 - 5 Minutes	30 - 40 °C	1:4 FV	Powder detergent	4 - 5 g/kg

Main wash	10 Minutes	50 °C	1:4 FV	Liquid detergent	1 g/kg
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Drain	1 Minutes	---	---	---	---
1st rinse	3 Minutes	Cold	1:7 FV	---	---

Drain	1 Minutes	---	---	---	---
2nd rinse	4 Minutes	Cold	1:7 FV	Neutralisation agent	0.5 g/kg

Drain	1 Minutes	---	---	---	---
Extraction	3 - 4 Minutes	---	---	---	---

Drying:	Inlettemperature 100 - 110 °C, Outlettemperature max. 80 °C
	Residual moisture after drying 5 - 10 %
	If recycled water or downrecycling is in use, the concentration of detergent could be reduced
	pH max. 10